

Refrigeration Temperature Controllers



TF3 Series PRODUCT MANUAL

For your safety, read and follow the considerations written in the instruction manual, other manuals and Autonics website.

The specifications, dimensions, etc are subject to change without notice for product improvement. Some models may be discontinued without notice.

Features

- Standard installation size for refrigeration panels (W70.3×H28.2mm)
- Various compressor load current capacity : 5A, 16A, 20A
- Various user-friendly functions
 - Defrost sync function : simultaneous defrost operation of multiple controllers (up to 6 units)
 - RTC (Real Time Clock) function : night mode operation and real-time defrost control
 - Built-in alarm function
- Remote monitoring of real-time temperature and output control (using TFD series remote display unit, sold separately)
- Communication output models available : RS485 (Modbus RTU)
- Parameter configuration via PC (RS485 communication) : DAQMaster software included (comprehensive device management software)
- IP65 protection structure (IEC standard) : front panel only

Safety Considerations

- Observe all 'Safety Considerations' for safe and proper operation to avoid hazards.
- ⚠ symbol indicates caution due to special circumstances in which hazards may occur.

⚠ Warning Failure to follow instructions may result in serious injury or death

- 01. Fail-safe device must be installed when using the unit with machinery that may cause serious injury or substantial economic loss.** (e.g. nuclear power control, medical equipment, ships, vehicles, railways, aircraft, combustion apparatus, safety equipment, crime/disaster prevention devices, etc.)
Failure to follow this instruction may result in personal injury, economic loss or fire.
- 02. Do not use the unit in the place where flammable/explosive/corrosive gas, high humidity, direct sunlight, radiant heat, vibration, impact or salinity may be present.**
Failure to follow this instruction may result in explosion or fire.
- 03. Install on a device panel to use.**
Failure to follow this instruction may result in electric shock.
- 04. Do not connect, repair, or inspect the unit while connected to a power source.**
Failure to follow this instruction may result in fire or electric shock.
- 05. Check 'Connections' before wiring.**
Failure to follow this instruction may result in fire.
- 06. Do not disassemble or modify the unit.**
Failure to follow this instruction may result in fire or electric shock.

⚠ Caution Failure to follow instructions may result in injury or product damage

- 01. When connecting the power input and relay output, use AWG 28 to 12 cable or over and tighten the terminal screw with a tightening torque of 0.4 N m. When connecting the sensor input and communication cable without dedicated cable, use AWG 30 to 14 cable and tighten the terminal screw with a tightening torque of 0.72 N m.**
Failure to follow this instruction may result in fire or malfunction due to contact failure.
- 02. Use the unit within the rated specifications.**
Failure to follow this instruction may result in fire or product damage
- 03. Use a dry cloth to clean the unit, and do not use water or organic solvent.**
Failure to follow this instruction may result in fire or electric shock.
- 04. Keep the product away from metal chip, dust, and wire residue which flow into the unit.**
Failure to follow this instruction may result in fire or product damage.

Cautions during Use

- Follow instructions in 'Cautions during Use'. Otherwise, it may cause unexpected accidents.
- Check the polarity of the terminals before wiring the temperature sensor. For RTD temperature sensor, wire it as 3-wire type, using cables in same thickness and length. For thermocouple (TC) temperature sensor, use the designated compensation wire for extending wire.
- Keep away from high voltage lines or power lines to prevent inductive noise. In case installing power line and input signal line closely, use line filter or varistor at power line and shielded wire at input signal line. Do not use near the equipment which generates strong magnetic force or high frequency noise.

- Do not apply excessive power when connecting or disconnecting the connectors of the product.
- Install a power switch or circuit breaker in the easily accessible place for supplying or disconnecting the power.
- Do not use the unit for other purpose (e.g. voltmeter, ammeter), but temperature controller.
- When changing the input sensor, turn off the power first before changing. After changing the input sensor, modify the value of the corresponding parameter.
- 24 VAC~, 12-24 VDC≡ power supply should be insulated and limited voltage/current or Class 2, SELV power supply device.
- Make a required space around the unit for radiation of heat. For accurate temperature measurement, warm up the unit over 20 min after turning on the power.
- Install a surge absorber at each end of inductive load coil when controlling high-capacity power relay or inductive load (e.g. magnet).
- Make sure that power supply voltage reaches to the rated voltage within 2 sec after supplying power.
- Do not wire to terminals which are not used.
- Use twisted pair wire for communication line.
- This unit may be used in the following environments.
 - Indoors (in the environment condition rated in 'Specifications')
 - Altitude Max. 2,000 m
 - Pollution degree 2
 - Installation category II

Ordering Information

This is only for reference, the actual product does not support all combinations. For selecting the specified model, follow the Autonics website.

T F 3 ① - ② ③ ④ - ⑤

① Input No. of channels

- 1: 1 channel (NTC or RTD)
[Temperature + digital input (DI)]
3: 3 channel (NTC)
[Inlet + Defrost + Outlet temperature or digital input (DI)]

② Output

- 1: Compressor
2: Compressor + Defrost or Auxiliary (alarm, evaporator-fan)
3: Compressor + Defrost + Auxiliary (alarm, evaporator-fan) + buzzer support

③ Power supply

- 1: 24 VAC~ 50/60 Hz, 12-24 VDC≡
4: 100-240 VAC~ 50/60 Hz

④ Compressor load capacity

- G: 20 A 1a (TF31 model)
A: 5 A 1a
H: 16 A 1a

⑤ Option per compressor load capacity (3 channel)

Product number	Option	Compressor load capacity	
		5 A 1a	16 A 1c
No mark	No	-	○
S	Synchronize defrost	○	-
T	RS485 Comm.	○	-
R	RTC Function (Real Time Clock)	-	○
A	RS485 Comm. + RTC	○	

Product Components

- Product (+ bracket)
- Instruction manual
- NTC sensor (5 kΩ) × 1

Manual

For proper use of the product, refer to the manuals and be sure to follow the safety considerations in the manuals. Download the manuals from the Autonics website.

Software

Download the installation file and the manuals from the Autonics website.

■ DAQMaster

DAQMaster is comprehensive device management program. It is available for parameter setting, monitoring.

Sold Separately

- Dedicated remote display unit for TF3: TFD Series
- Communication Converter: SCM-US / SCM-38I / SCM-US48I / SCM-WF48

Specifications

Series		TF3 Series
Power supply	AC	100 - 240 VAC ~ 50/60 Hz
	AC/DC	24 VAC ~ 50/60 Hz ±10%, 12-24 VDC≡
Permissible voltage range	90 to 110 % of rated voltage	
Power consumption	AC	≤ 8 VA
	AC/DC	AC: ≤ 5 VA, DC: ≤ 3 W
Sampling period	500 ms	
Input specification	Refer to 'Input Type and Using Range'.	
Option input	Digital input	<ul style="list-style-type: none"> • Contact - ON: ≤ 1 kΩ, OFF: ≥ 100 kΩ • Non contact - residual voltage ≤ 1 V, leakage current ≤ 1 mA • Outflow current: ≈ 4 uA
	Compressor (COMP)	250 VAC ~ 5 A / 30 VDC≡ 5 A / 1a 250 VAC ~ 16 A / 24 VDC≡ 16 A / 1c 250 VAC ~ 20 A 1a
Control output	Defrost (DEF)	250 VAC ~ 10 A / 24 VDC≡ 10 A / 1a
	Auxiliary (AUX)	250 VAC ~ 5 A / 30 VDC≡ 5 A / 1a
RS485 communication	Modbus RTU	
Display type	7 segment (red), LED type	
Control type	ON/OFF Control	
Hysteresis	0.5 to 5.0 °C, 2 to 10 °F	
Relay life cycle	Mechanical	<ul style="list-style-type: none"> • COMP (5 A 1a), AUX: ≥ 5,000,000 operations • COMP (16 A 1c), DEF: ≥ 20,000,000 operations • COMP (20 A 1a): ≥ 10,000,000 operations
	Electrical	<ul style="list-style-type: none"> • COMP (5 A 1a), AUX: ≥ 50,000 operations (load resistance: 250 VAC ~ 5 A) • COMP (16 A 1c): ≥ 30,000 operations (load resistance: 250 VAC ~ 16 A) • COMP (20 A 1a): ≥ 100,000 operations (load resistance: 250 VAC ~ 20 A) • DEF: ≥ 100,000 operations (load resistance: 250 VAC ~ 10 A)
Dielectric strength	AC	Between the charging part and the case: 3,000 VAC ~ 50 / 60 Hz for 1 min
	AC/DC	Between the charging part and the case: 1,000 VAC ~ 50 / 60 Hz for 1 min
Vibration	1.5 mm amplitude at frequency of 10 to 55 Hz in each X, Y, Z direction for 2 hours	
Insulation resistance	≥ 100 MΩ (500 VDC≡ megger)	
Noise immunity	Square shaped noise by noise simulator (pulse width 1 μs) ±2 kV R-phase, S-phase	
Memory retention	≈ 10 years (non-volatile semiconductor memory type)	
Ambient temperature	-10 to 50 °C, storage: -20 to 60 °C (no freezing or condensation)	
Ambient humidity	35 to 85%RH, storage: 35 to 85%RH (no freezing or condensation)	
Protection structure	IP65 (front panel, IEC standards)	
Certification	CE, ENEC, UL, EAC	
Unit weight (packaged)	≈ 105 g (≈ 207 g)	

Communication Interface

■ RS485

Comm. protocol	Modbus RTU
Application standard	EIA RS485 compliance with
Maximum connection	31 units (address: 01 to 99)
Synchronous method	Asynchronous
Comm. method	Two-wire half duplex
Comm. effective range	≤ 800 m
Comm. speed	2,400 / 4,800 / 9,600 (default) / 19,200 / 38,400 bps (parameter)
Response time	5 to 99 ms (default: 20 ms)
Start bit	1 bit (fixed)
Data bit	8 bit (fixed)
Parity bit	None (default), Odd, Even
Stop bit	1 bit, 2 bit (default)

Input Type and Using Range

The setting range of some parameters is limited when using the decimal point display.

Input type	Decimal point	Display	Using range (°C)	Using range (°F)
Thermistor (NTC)	1	n 5.H	-40 to 99	-40 to 212
			-40 to -20	-40 to -20
			-19.9 to 99.9	-19.9 to 99.9
	0.1	n 5.L	-	100 to 212
			-40 to 99	-40 to 212
			-40 to -20	-40 to -20
RTD ⁰¹⁾	1	d P.E.H	-99 to 99	-148 to 212
			-19.9 to 99.9	-19.9 to 99.9
			-	100 to 212
	0.1	d P.E.L	-99 to 99	-148 to 212
			-19.9 to 99.9	-19.9 to 99.9
			-	100 to 212

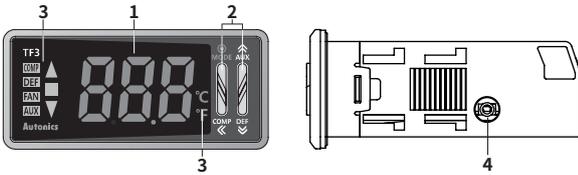
01) Only for 1 channel Input model.

TF3 Series displays only 3 digits. If PV decimal number of shaded temperature range is out of 3 digit, TF3 does not display the numbers below decimal point. You can check it at the comprehensive device management program (DAQMaster) by communicating via PC.

Display accuracy

Using temperature	Display accuracy
At room temperature (23°C ±5°C)	±1 °C ±1 digit
Out of room temperature range	±2 °C ±1 digit

Unit Descriptions



1. PV Display part (Red)

- Run mode: Displays PV (present value)
- Setting mode: Displays parameter name

3. Indicator

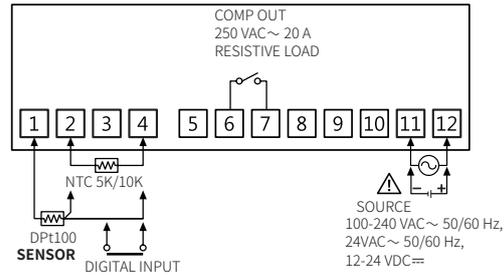
Display	Name	Color	Description
▲	Deviation	Red	Displays deviation of PV (present value) based on SV (setting value).
■		Green	ON: over 1.8 °C
▼		Red	ON: within ± 1.8 °C ON: under - 1.8 °C
COMP	Compressor output	Green	Turns ON when compressor output is ON. Flashes when output is OFF or protection operation. When operating compressor continuously, it turns ON for 2 sec, and turns OFF for 1 sec.
DEF	Defrost output	Green	Turns ON when defrost output is ON. Flashes when defrost delay operation. Turns ON for 2 sec and OFF for 1 sec for manual defrost or Power ON defrost.
FAN	evaporator-fan output	Green	Turns ON when evaporator-fan output is ON. Flashes when evaporator-fan output delay operation.
AUX	Auxiliary output	Green	Turns ON when alarm output is ON. Flashes when alarm output delay operation.
°C, °F	Temperature unit	Red	Displays selected unit (parameter).

4. PC loader port: For connecting Remote Display Unit (TFD series) or communication converter (SCM series).

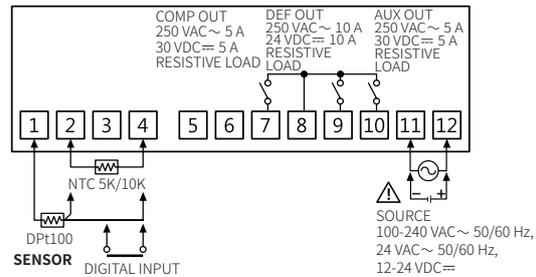
Connections

- Supported terminals may differ by model.

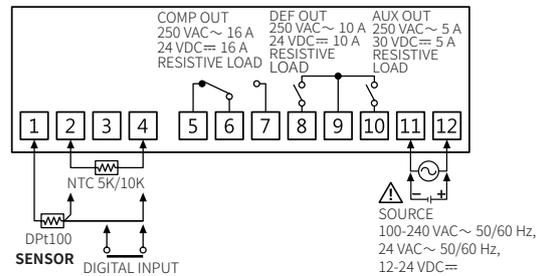
TF31-1□G



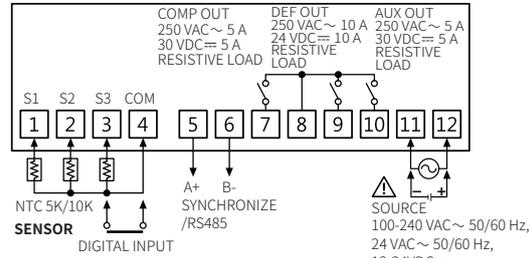
TF31-□□A



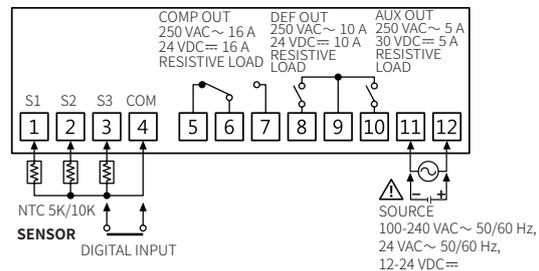
TF31-□□H



TF33-□□A-□

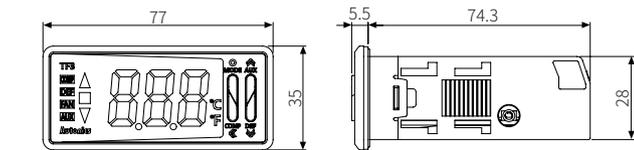


TF33-□□H-□



Dimensions

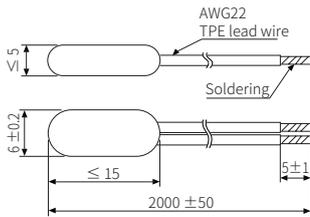
- Unit: mm, For the detailed drawings, follow the Autonics website.



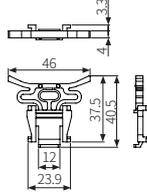
Panel cut-out



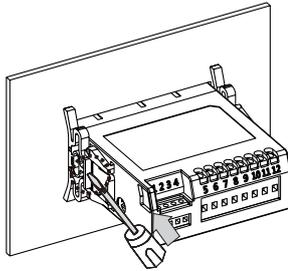
NTC sensor (5kΩ)



Bracket



Installation Method



Insert the unit into a panel, fasten the bracket by pushing with tools with a flathead screwdriver.

Errors

Display	Description	Troubleshooting
o P n	ER□ and error display are cross flashed when input sensor is disconnected or sensor is not connected. ⁰¹⁾	Check input sensor status.
HHH	ER□ and error display when if the input value is above the input range. ⁰²⁾	When input is within the rated input range, this display disappears.
LLL	ER□ and error display are cross flashed if the input value is below the input range. ⁰²⁾	
LB A	ER□ and error display are cross flashed when input sensor is normal but freezer temperature does not change more than 1.0 °C (2 °F) during loop break alarm (LBA) time.	Check the compressor and hold the [▲]+[▼] key at the same time for 3 sec. It clears when input is within the adequate range.

01) ERV (virtual temperature) is not applicable.

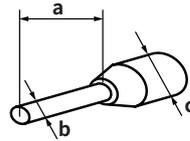
02) Be careful that when HHH / L L L error occurs, the control output may occur by recognizing the maximum or minimum input depending on the control type.

□: Indicates input sensor number of error display priority which occurs error.

Error display priority: ER1 (input sensor 1) → ER2 (input sensor 2) → ER3 (input sensor 3) → ERV (virtual temperature) → ERR

Crimp Terminal Specifications

- Unit: mm, Use the crimp terminal of follow shape.



Terminal number	a	b	c
Common 1 to 4	4 to 6	≤ 1.7	≤ 3.7
TF3□-□□H	5 to 10	6 to 8	≤ 2.3
TF3□-□□A	5 to 6	6	≤ 1.9
	7 to 10	6 to 8	≤ 2.3
TF3□-□□G	6 to 7	6 to 8	≤ 2.3
Common 11 to 12	6	≤ 1.9	≤ 4.0

Initial Display When Power is ON

When power is supplied, after all display will flash for 1 sec, model name is displayed sequentially. After input sensor type will flash twice, enter into RUN mode.

1. All display	2. Model	3. Input specification	4. Compressor load capacity/option	4. Run mode
8.8.8	t F 3	3 3 4	AA	5 2.4

Mode Setting

Key input	Entering mode
Pass	Auto
Fail	Selected mode
[◀], [▲], [▼]	Password input
[MODE]	Run mode

Key input	Entering mode
[◀], [▲], [▼]	SV setting
[MODE] over 2 sec	Parameter Group
[◀] + [▲] + [▼] over 5 sec	Parameter reset
[MODE]	Display selection
[▲] over 3 sec	Auxiliary output activation
[◀] over 3 sec	Compressor output activation
[▼] over 3 sec	Manual defrost execution

Key input	Entering mode
[◀], [▲], [▼]	Save: [MODE] or no key input over 3 sec
[MODE] over 3 sec	[MODE] over 3 sec
[MODE]	[MODE] over 1.5 sec
[MODE]	[MODE] over 1.5 sec
[MODE]	[MODE] over 1.5 sec
[MODE]	[MODE] over 1.5 sec
[MODE]	[MODE] over 1.5 sec

Parameter Reset

- Press the [◀] + [▲] + [▼] keys for over 5 sec. in run mode, INIT turns ON.
- Change the setting value as YES by pressing the [▲], [▼] keys.
- Press the [MODE] key to reset all parameter values as default and to return to run mode.

Parameter Setting

- Some parameters are activated/deactivated depending on the model or setting of other parameters.
- The 'Parameter mask' feature, which hide unnecessary or inactive parameters, and the 'User parameter group' feature, which quickly and easily set up certain parameters that are frequently used, can be set up in DAQMaster.
- Refer to the user manual for the details.

Parameter 0 group

Parameter	Display	Default
Display selection	dP.t	5.1
Monitoring time	n.a.t	-
Max. value	H.P.t	-
Min. value	L.P.t	-

Parameter 1 group

Parameter	Display	Default
Input specification	i.n.t	n5.H
Input 2 ON/OFF	S.2	oFF
Input 3 selection	S.3	d.1
Virtual temperature rate	v.t.r	0
Temperature unit	U.n.t	oC
Input correction 1	i.b.1	0
Input correction 2	i.b.2	0
Input correction 3	i.b.3	0
Delay display period	d.S.t	0.5
Defrost/Auxiliary output	S.d.R	dEE
Auxiliary output	R.U.t	oFF
Buzzer	b.U.t	oN

Parameter 2 group

Parameter	Display	Default
Compressor output mode	o.F.t	1
Hysteresis	H.Y.t	1
Offset	o.F.t	0
SV high limit	H.S.u	9.9
SV low limit	L.S.u	-4.0
Night mode	n.n.d	oFF
Night mode SV correction	n.S.u	1
Night mode hysteresis	n.H.Y	1
Night mode offset	n.o.F	0
Night mode start hour	n.S.H	0
Night mode start min	n.S.n	0
Night mode end hour	n.E.H	0
Night mode end min	n.E.n	0
Temperature monitoring	E.n.o	oFF
Compressor start up delay time	S.d.L	0
Compressor Min. operation cycle	C.Y.C	0
Compressor restart delay time	r.d.L	0
Compressor Min. operation time	o.n.t	0
Compressor continuous operation	C.C	0
Alarm delay time after continuous operation	R.d.C	2
Sensor error, compressor operation cycle	C.L.E	0
Sensor error, compressor duty ratio	d.U.t	5.0

Parameter 3 group

Parameter	Display	Default
Defrost method & operation	d.E.F	H.t.n
Defrost cycle	d.I.n	4
Real time defrost cycle	r.d.I	oFF
Real time defrost cycle 1 hour	d.H.1	oFF
Real time defrost cycle 1 min	d.n.1	oFF
Real time defrost cycle 8 hour	d.H.8	oFF
Real time defrost cycle 8 min	d.n.8	oFF
Defrost Time	d.E.t	3.0
Pump down delay time	P.d.d	0.00
Defrost end delay time	d.r.t	1.00
Defrost end temperature	E.d.t	4
Defrost hysteresis	d.H.Y	1
Defrost When Power is ON	P.d.E	oFF
Defrost delay When Power is ON/manual defrost	d.d.E	0
Defrost group	d.G.r	oFF
Parameter copy	P.d.C	oFF
Prior defrost selection	d.P.r	oFF
Defrost time unit	U.d.E	H.G.H
Alarm delay after defrost/door open	R.d.d	1
Temperature display during defrosting	t.d.E	oFF

Parameter 4 group

Parameter	Display	Default
Alarm output operation mode	R.L	R.L.d
Alarm option	R.L.t	R.L.R
Alarm high limit deviation	R.L.H	1.39
Alarm low limit deviation	R.L.L	1.39
Alarm hysteresis	R.H.Y	1
Alarm ON delay time	R.o.n	0
Alarm OFF delay time	R.o.f	0
External alarm delay time	E.R.d	0
Alarm output method	R.n	n.o
Evaporator-fan operation	F.t.Y	F.R.n
Evaporator-fan control temperature	F.t	4
Evaporator-fan hysteresis	F.H.Y	1
Evaporator-fan Operation mode	F.R.n	E.F.1
Evaporator-fan start up delay time	P.d.r	1.00

Parameter 5 group

Parameter	Display	Default
Current hour	C.U.H	Arbitrary hour
Current min	C.U.n	Arbitrary min
Digital input	d.I	oFF
Loop break alarmTime	L.b.R	0
Comm. address	R.d.r	0.1
Comm. speed	B.P.S	9.6
Comm. parity bit	P.r.t	n.o.n
Comm. stop bit	S.t.P	2
Comm. response time	r.p.t	2.0
Comm. write	C.o.W	E.n.R
User level	U.S.r	S.t.d
SV setting lock	L.S.u	oFF
Front key lock	L.d.E	oFF
Parameter 0 group lock	L.P.0	oFF
Parameter user group lock	L.P.U	oFF
Parameter 1 group lock	L.P.1	oFF
Parameter 2 group lock	L.P.2	oFF
Parameter 3 group lock	L.P.3	oFF
Parameter 4 groups lock	L.P.4	oFF
Parameter 5 group lock	L.P.5	oFF
Password setting	P.Y.d	0.00

Function: Alarm

Operation

• H: Alarm output hysteresis

Name	Alarm operation	Description
-	-	No alarm output
Deviation high, low limit	<p>High, Low deviation: Set as 10°C</p>	If deviation between PV and SV as high/low-limit is higher than set value of deviation temperature, the alarm output will be ON.

Option

Name	Description	Condition of re-apply
Standard alarm	If it is an alarm condition, alarm output is ON. If it is a clear alarm condition, alarm output is OFF.	-
Alarm latch	If it is an alarm condition, alarm output is ON and maintains ON status.	-
Standby sequence 1	First alarm condition is ignored and from second alarm condition, standard alarm operates. When power is supplied and it is an alarm condition, this first alarm condition is ignored and from the second alarm condition, standard alarm operates.	Power ON
Alarm latch and standby sequence 1	If it is an alarm condition, it operates both alarm latch and standby sequence. When power is supplied and it is an alarm condition, this first alarm condition is ignored and from the second 1 alarm condition, alarm latch operates.	Power ON
Standby sequence 2	First alarm condition is ignored and from second alarm condition, standard alarm operates. When re-applied standby sequence and if it is alarm condition, alarm output does not turn ON. After clearing alarm condition, standard alarm operates.	Power ON, change SV, change alarm temperature / operation or change STOP to RUN mode
Alarm latch and standby sequence 2	Basic operation is same as alarm latch and standby sequence 1. It operates not only by power ON/OFF, but also alarm set value, or alarm option changing. When re-applied standby sequence and if it is alarm condition, alarm output does not turn ON. After clearing alarm condition, alarm latch operates.	Power ON, change SV, change alarm temperature / operation or change STOP to RUN mode

Sold Separately: TFD Series (Dedicated remote display unit for TF3)



Remote display unit (TFD) displays current temperature or output status of TF3 at remote place.

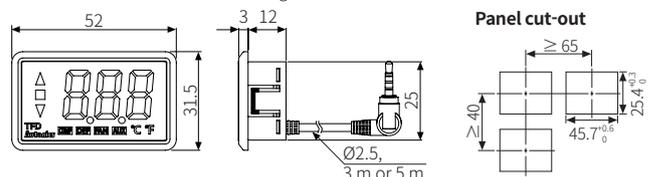
- This unit is dedicated for TF3 Series and it does not directly communicate with upper devices (PC, PLC, etc.)
- If TFD communication with TF3 error occurs, TFD flashes display component for 1 sec. Check the connection with TF3.
- TFD cable is TFD-3: 3m, TFD-5: 5m.
- Connect the phone-jack of remote display unit (TFD) to the data loader port of TF3.
- When connecting TFD to the data loader port of TF3, you cannot connect Autonics SCM-US (USB to Serial converter, sold separately) for communication. Use SCM-US48I (USB to RS485 converter, sold separately), SCM-38I (RS232C to RS485 converter, sold separately).

Specifications

Series	TFD Series
Power supply	3.3VDC≒
Power consumption	≤ 1W
Comm. method	Serial (TTL Level), Half duplex
Comm. cycle	100 ms
Display type	7 Segment (red), LED type
Connection	∅ 2.5 mm
Vibration	1.5mm amplitude at frequency of 10 to 55Hz (for 1 min) in each X, Y, Z direction for 2 hours
Ambient temperature	-10 to 50 °C, storage: -20 to 60 °C (no freezing or condensation)
Ambient humidity	35 to 85%RH, storage: 35 to 85%RH (no freezing or condensation)
Protection structure	IP67 (Front panel, IEC standards)
Approval	CE ㉿
Unit weight (packaged)	≈ 48 g (≈ 77 g)

Dimension

- Unit: mm, For the detailed drawings, follow the Autonics website.



Segment Table

The segments displayed on the product indicate the following meanings. It may differ depending on the product.

7 Segment				11 Segment				12 Segment				16 Segment			
0	0	l	l	0	0	l	l	0	0	l	l	0	0	l	l
1	1	l	J	l	1	l	J	l	1	l	J	l	1	l	J
2	2	l	K	2	2	l	K	2	2	l	K	2	2	l	K
3	3	l	L	3	3	l	L	3	3	l	L	3	3	l	L
4	4	l	M	4	4	l	M	4	4	l	M	4	4	l	M
5	5	l	N	5	5	l	N	5	5	l	N	5	5	l	N
6	6	l	O	6	6	l	O	6	6	l	O	6	6	l	O
7	7	l	P	7	7	l	P	7	7	l	P	7	7	l	P
8	8	l	Q	8	8	l	Q	8	8	l	Q	8	8	l	Q
9	9	l	R	9	9	l	R	9	9	l	R	9	9	l	R
A	A	l	S	A	A	l	S	A	A	l	S	A	A	l	S
b	B	l	T	b	B	l	T	b	B	l	T	b	B	l	T
c	C	l	U	c	C	l	U	c	C	l	U	c	C	l	U
d	D	l	V	d	D	l	V	d	D	l	V	d	D	l	V
E	E	l	W	E	E	l	W	E	E	l	W	E	E	l	W
F	F	l	X	F	F	l	X	F	F	l	X	F	F	l	X
G	G	l	Y	G	G	l	Y	G	G	l	Y	G	G	l	Y
H	H	l	Z	H	H	l	Z	H	H	l	Z	H	H	l	Z