



Product designation

Power contactor

Product type designation

B250

**Contact characteristics**

Number of poles	Nr.	3
Rated insulation voltage $U_i$ IEC/EN	V	1000
Rated impulse withstand voltage $U_{imp}$	kV	8
Operational frequency	min	Hz 25
	max	Hz 400
IEC Conventional free air thermal current $I_{th}$	A	350
Operational current $I_e$	AC-1 ( $\leq 40^\circ\text{C}$ )	A 350
	AC-1 ( $\leq 55^\circ\text{C}$ )	A 300
	AC-1 ( $\leq 70^\circ\text{C}$ )	A 250
	AC-3 ( $\leq 440\text{V} \leq 55^\circ\text{C}$ )	A 265
	AC-4 (400V)	A 115
Rated operational power AC-3 ( $T \leq 55^\circ\text{C}$ )	230V	kW 83
	400V	kW 140
	415V	kW 155
	440V	kW 164
	500V	kW 176
	690V	kW 212
	1000V	kW 156
Rated operational power AC-1 ( $T \leq 40^\circ\text{C}$ )	230V	kW 124
	400V	kW 214
	500V	kW 282
	690V	kW 380
IEC max current $I_e$ in DC1 with $L/R \leq 1\text{ms}$ with 1 poles in series	75V	A 350
	110V	A 160
	220V	A --
	330V	A --
	460V	A --
IEC max current $I_e$ in DC1 with $L/R \leq 1\text{ms}$ with 2 poles in series	75V	A 350
	110V	A 300
	220V	A 250
	330V	A --
	460V	A --
IEC max current $I_e$ in DC1 with $L/R \leq 1\text{ms}$ with 3 poles in series	75V	A 350
	110V	A 300
	220V	A 300

	330V	A	250
	460V	A	--
IEC max current Ie in DC1 with L/R ≤ 1ms with 4 poles in series			
	75V	A	350
	110V	A	300
	220V	A	300
	330V	A	300
	460V	A	250
IEC max current Ie in DC3-DC5 with L/R ≤ 15ms with 1 poles in series			
	75V	A	280
	110V	A	150
	220V	A	--
	330V	A	--
	460V	A	--
IEC max current Ie in DC3-DC5 with L/R ≤ 15ms with 2 poles in series			
	75V	A	280
	110V	A	250
	220V	A	200
	330V	A	--
	460V	A	--
IEC max current Ie in DC3-DC5 with L/R ≤ 15ms with 3 poles in series			
	75V	A	280
	110V	A	280
	220V	A	250
	330V	A	200
	460V	A	--
IEC max current Ie in DC3-DC5 with L/R ≤ 15ms with 4 poles in series			
	75V	A	280
	110V	A	280
	220V	A	280
	330V	A	200
	460V	A	200
Short-time allowable current for 10s (IEC/EN60947-1)		A	2200
Protection fuse			
	gG (IEC)	A	400
	aM (IEC)	A	250
Making capacity (RMS value)		A	2750
Breaking capacity at voltage			
	440V	A	2500
	500V	A	2250
	690V	A	2200
Resistance per pole (average value)		mΩ	0.2
Power dissipation per pole (average value)			
	Ith	W	24.5
	AC-3	W	12.5
Tightening torque for terminals			
	min	Nm	35
	max	Nm	35
	min	Ibin	25.8
	max	Ibin	25.8
Tightening torque for coil terminal			
	min	Nm	1
	max	Nm	1

	min	I <sub>bin</sub>	0.74
	max	I <sub>bin</sub>	0.74
Max number of wires simultaneously connectable		Nr.	2
Conductor section			
	AWG/Kcmil		
	max		500 kcmil
Power terminal protection according to IEC/EN 60529			IP00
<b>Mechanical features</b>			
Operating position			
	normal allowable		Vertical plan ±30°
Fixing			Screw
Weight		g	9580
<b>Operations</b>			
Mechanical life		cycles	10000000
Electrical life		cycles	1000000
<b>Safety related data</b>			
Performance level B10d according to EN/ISO 13489-1			
	rated load	cycles	1000000
	mechanical load	cycles	10000000
Mirror contacts according to IEC/EN 60947-4-1			Yes
EMC compatibility			yes
<b>AC coil operating</b>			
Rated AC voltage at 50/60Hz, 60Hz			
	min	V	440
	max	V	415
AC operating voltage			
of 50/60Hz coil powered at 50Hz			
pick-up	min	%U <sub>s</sub>	80
	max	%U <sub>s</sub>	110
drop-out	min	%U <sub>s</sub>	20
	max	%U <sub>s</sub>	60
of 50/60Hz coil powered at 60Hz			
pick-up	min	%U <sub>s</sub>	80
	max	%U <sub>s</sub>	110
drop-out	min	%U <sub>s</sub>	20
	max	%U <sub>s</sub>	60
of 60Hz coil powered at 60Hz			
pick-up	min	%U <sub>s</sub>	80
	max	%U <sub>s</sub>	110
drop-out	min	%U <sub>s</sub>	20
	max	%U <sub>s</sub>	60
AC average coil consumption at 20°C			
of 50/60Hz coil powered at 50Hz			
	in-rush	VA	300
	holding	VA	10
of 50/60Hz coil powered at 60Hz			

		in-rush holding	VA	300 10
Dissipation at holding ≤20°C 50Hz			W	10
DC coil operating				
DC rated control voltage		min max	V V	440 415
DC operating voltage				
pick-up		min max	%Us %Us	80 110
	drop-out	min max	%Us %Us	20 60
Average coil consumption ≤20°C		in-rush holding	W W	300 10
Max cycles frequency				
Mechanical operation			cycles/h	2400
Operating times				
Average time for Us control				
in AC	Closing NO	min max	ms ms	80 120
	Opening NO	min max	ms ms	30 75
in DC	Closing NO	min max	ms ms	80 120
	Opening NO	min max	ms ms	30 75
UL technical data				
Rated operational voltage AC (UL)			V	600
Full-load current (FLA) for three-phase AC motor		at 480V at 600V	A A	240 242
Yielded mechanical performance for three-phase AC motor		200/208V 220/230V 575/600V	HP HP HP	75 100 250
General USE				
Contactor		AC current	A	350
	Short-circuit protection fuse, 600V			
Standard fault		Short circuit current	kA	18
		Fuse rating	A	800
		Fuse class		L
Ambient conditions				

## Temperature

Operating temperature

min	°C	-50
max	°C	70

Storage temperature

min	°C	-60
max	°C	80

Max altitude

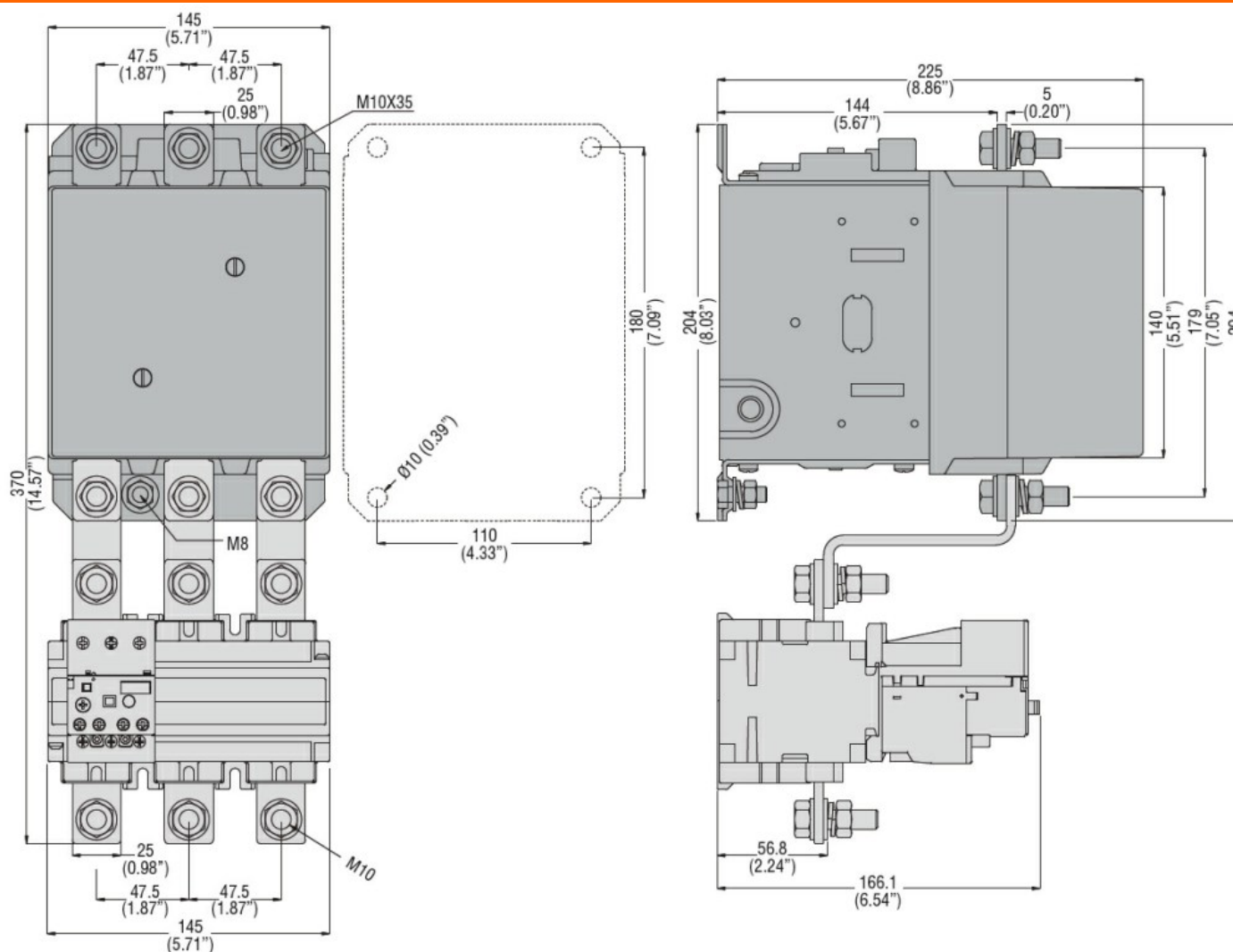
m 3000

## Resistance & Protection

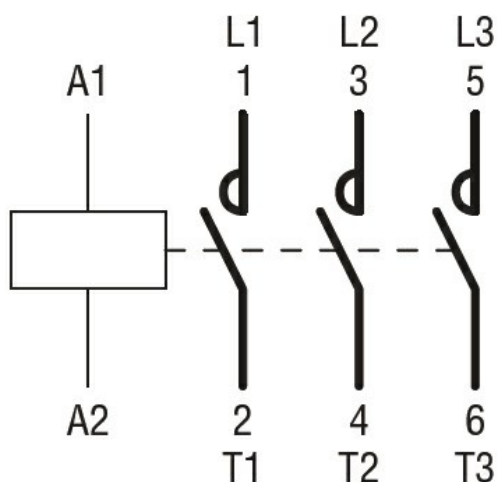
Pollution degree

3

## Dimensions



## Wiring diagrams



## Certifications and compliance

### Compliance

CSA C22.2 n° 60947-1

CSA C22.2 n° 60947-4-1

IEC/EN 60947-1

IEC/EN 60947-4-1

UL 60947-1

UL 60947-4-1

### Certificates

CCC

cULus

EAC

## ETIM classification

ETIM 8.0

EC000066 -  
Power contactor,  
AC switching