



Product designation

Power contactor

Product type designation

BF18

**Contact characteristics**

Number of poles	Nr.	4
Rated insulation voltage $U_i$ IEC/EN	V	690
Rated impulse withstand voltage $U_{imp}$	kV	6
Operational frequency	min	Hz 25
	max	Hz 400
IEC Conventional free air thermal current $I_{th}$	A	32
Operational current $I_e$	AC-1 ( $\leq 40^\circ\text{C}$ )	A 32
	AC-1 ( $\leq 55^\circ\text{C}$ )	A 26
	AC-1 ( $\leq 70^\circ\text{C}$ )	A 23
	AC-3 ( $\leq 440\text{V } \leq 55^\circ\text{C}$ )	A 18
	AC-4 (400V)	A 8.5
Rated operational power AC-1 ( $T \leq 40^\circ\text{C}$ )	230V	kW 12
	400V	kW 21
	500V	kW 26
	690V	kW 36
IEC max current $I_e$ in DC1 with $L/R \leq 1\text{ms}$ with 1 poles in series	$\leq 24\text{V}$	A 17
	48V	A 15
	75V	A 15
	110V	A 6
	220V	A –
IEC max current $I_e$ in DC1 with $L/R \leq 1\text{ms}$ with 2 poles in series	$\leq 24\text{V}$	A 20
	48V	A 20
	75V	A 20
	110V	A 13
	220V	A 1
IEC max current $I_e$ in DC1 with $L/R \leq 1\text{ms}$ with 3 poles in series	$\leq 24\text{V}$	A 22
	48V	A 22
	75V	A 20
	110V	A 16
	220V	A 11
IEC max current $I_e$ in DC1 with $L/R \leq 1\text{ms}$ with 4 poles in series	$\leq 24\text{V}$	A 22
	48V	A 22
	75V	A 20
	110V	A 18
	220V	A 13

IEC max current I<sub>e</sub> in DC3-DC5 with L/R ≤ 15ms with 1 poles in series

≤24V	A	12
48V	A	11
75V	A	11
110V	A	2
220V	A	–

 IEC max current I<sub>e</sub> in DC3-DC5 with L/R ≤ 15ms with 2 poles in series

≤24V	A	15
48V	A	13
75V	A	13
110V	A	8
220V	A	2

 IEC max current I<sub>e</sub> in DC3-DC5 with L/R ≤ 15ms with 3 poles in series

≤24V	A	18
48V	A	18
75V	A	16
110V	A	12
220V	A	6

 IEC max current I<sub>e</sub> in DC3-DC5 with L/R ≤ 15ms with 4 poles in series

≤24V	A	18
48V	A	18
75V	A	16
110V	A	13
220V	A	8

Short-time allowable current for 10s (IEC/EN60947-1)

A	200
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Protection fuse

gG (IEC)	A	32
aM (IEC)	A	20

Making capacity (RMS value)

A	180
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Breaking capacity at voltage

440V	A	144
500V	A	120
690V	A	94

Resistance per pole (average value)

mΩ	2.5
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Power dissipation per pole (average value)

I <sub>th</sub>	W	2.6
AC-3	W	0.8

Tightening torque for terminals

min	Nm	1.5
max	Nm	1.8
min	I <sub>bin</sub>	1.1
max	I <sub>bin</sub>	1.5

Tightening torque for coil terminal

min	Nm	0.8
max	Nm	1
min	I <sub>bin</sub>	0.8
max	I <sub>bin</sub>	0.74

Max number of wires simultaneously connectable

Nr.	2
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Conductor section

AWG/Kcmil

max	10
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Flexible w/o lug conductor section

min	mm <sup>2</sup>	1
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		max	mm <sup>2</sup>	6
Flexible c/w lug conductor section				
		min	mm <sup>2</sup>	1
		max	mm <sup>2</sup>	4
Flexible with insulated spade lug conductor section				
		min	mm <sup>2</sup>	1
		max	mm <sup>2</sup>	4
Power terminal protection according to IEC/EN 60529				IP20 when properly wired
<b>Mechanical features</b>				
Operating position				
		normal allowable		Vertical plan ±30°
Fixing				Screw / DIN rail 35mm
Weight			g	495
<b>Operations</b>				
Mechanical life			cycles	20000000
Electrical life			cycles	1600000
<b>Safety related data</b>				
Performance level B10d according to EN/ISO 13489-1				
		rated load	cycles	1600000
		mechanical load	cycles	20000000
EMC compatibility				yes
<b>DC coil operating</b>				
DC rated control voltage			V	48
DC operating voltage				
	pick-up			
		min	%Us	70
		max	%Us	125
	drop-out			
		min	%Us	10
		max	%Us	40
Average coil consumption ≤20°C				
		in-rush	W	5.4
		holding	W	5.4
<b>Max cycles frequency</b>				
Mechanical operation			cycles/h	3600
<b>Operating times</b>				
Average time for Us control				
	in AC			
		Closing NO		
		min	ms	8
		max	ms	24
		Opening NO		
		min	ms	10
		max	ms	20
		Closing NC		
		min	ms	14
		max	ms	28
		Opening NC		
		min	ms	7
		max	ms	18
in DC				

## Closing NO

min	ms	54
max	ms	66

## Opening NO

min	ms	14
max	ms	17

**UL technical data**

Rated operational voltage AC (UL)	V	600
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## Full-load current (FLA) for three-phase AC motor

at 480V	A	14
at 600V	A	17

## Yielded mechanical performance

## for single-phase AC motor

110/120V	HP	1
230V	HP	3

## for three-phase AC motor

200/208V	HP	5
220/230V	HP	5
460/480V	HP	10
575/600V	HP	15

## General USE

## Contactor

AC current	A	32
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## Short-circuit protection fuse, 600V

## High fault

Short circuit current	kA	100
Fuse rating	A	60
Fuse class		J

## Standard fault

Short circuit current	kA	5
Fuse rating	A	80

**Ambient conditions**

## Temperature

## Operating temperature

min	°C	-50
max	°C	70

## Storage temperature

min	°C	-60
max	°C	80

## Max altitude

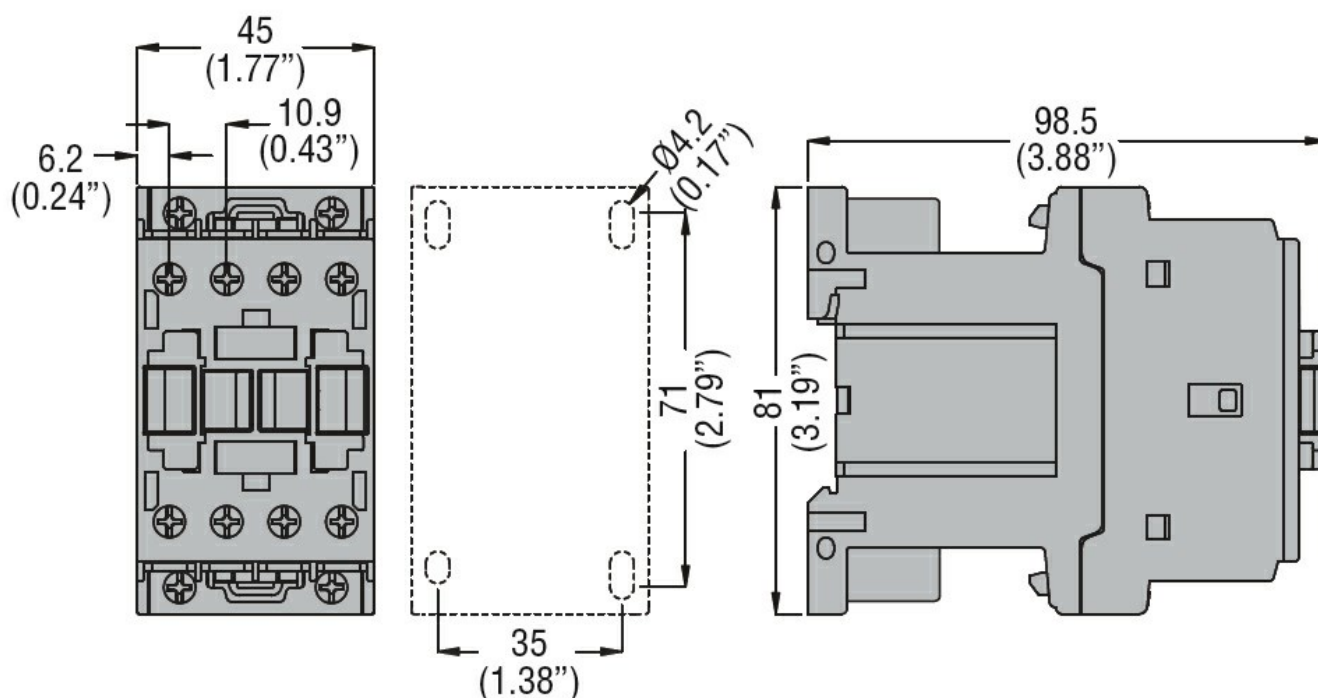
m	3000
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**Resistance & Protection**

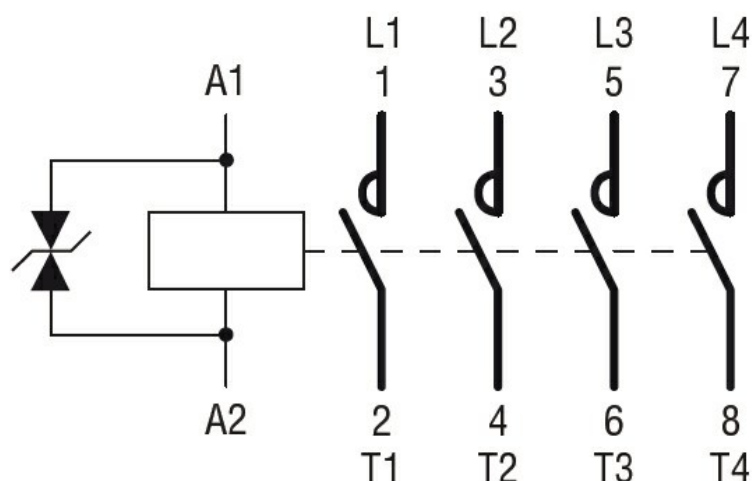
## Pollution degree

3

**Dimensions**



## Wiring diagrams



## Certifications and compliance

### Compliance

CSA C22.2 n° 60947-1  
CSA C22.2 n° 60947-4-1  
IEC/EN/BS 60947-1  
IEC/EN/BS 60947-4-1  
UL 60947-1  
UL 60947-4-1

### Certificates

CCC  
cULus  
EAC

## ETIM classification

ETIM 8.0

EC000066 -  
Power contactor,  
AC switching