



Product designation

Power contactor

Product type designation

BF18

Contact characteristics

Number of poles	Nr.	3
Rated insulation voltage U _i IEC/EN	V	690
Rated impulse withstand voltage U _{imp}	kV	6
Operational frequency	min	Hz 25
	max	Hz 400
IEC Conventional free air thermal current I _{th}	A	32
Operational current I _e	AC-1 (≤40°C)	A 32
	AC-1 (≤55°C)	A 26
	AC-1 (≤70°C)	A 23
	AC-3 (≤440V ≤55°C)	A 18
	AC-4 (400V)	A 8.5
Rated operational power AC-3 (T≤55°C)	230V	kW 4
	400V	kW 7.5
	415V	kW 9
	440V	kW 9
	500V	kW 10
	690V	kW 10
Rated operational power AC-1 (T≤40°C)	230V	kW 12
	400V	kW 21
	500V	kW 26
	690V	kW 36
IEC max current I _e in DC1 with L/R ≤ 1ms with 1 poles in series	≤24V	A 17
	48V	A 15
	75V	A 15
	110V	A 6
	220V	A –
IEC max current I _e in DC1 with L/R ≤ 1ms with 2 poles in series	≤24V	A 20
	48V	A 20
	75V	A 20
	110V	A 13
	220V	A 1
IEC max current I _e in DC1 with L/R ≤ 1ms with 3 poles in series	≤24V	A 22
	48V	A 22
	75V	A 20
	110V	A 16

	220V	A	11
IEC max current Ie in DC1 with L/R ≤ 1ms with 4 poles in series			
	≤24V	A	22
	48V	A	22
	75V	A	20
	110V	A	18
	220V	A	13
IEC max current Ie in DC3-DC5 with L/R ≤ 15ms with 1 poles in series			
	≤24V	A	12
	48V	A	11
	75V	A	11
	110V	A	2
	220V	A	–
IEC max current Ie in DC3-DC5 with L/R ≤ 15ms with 2 poles in series			
	≤24V	A	15
	48V	A	13
	75V	A	13
	110V	A	8
	220V	A	2
IEC max current Ie in DC3-DC5 with L/R ≤ 15ms with 3 poles in series			
	≤24V	A	18
	48V	A	18
	75V	A	16
	110V	A	12
	220V	A	6
IEC max current Ie in DC3-DC5 with L/R ≤ 15ms with 4 poles in series			
	≤24V	A	18
	48V	A	18
	75V	A	16
	110V	A	13
	220V	A	8
Short-time allowable current for 10s (IEC/EN60947-1)		A	200
Protection fuse			
	gG (IEC)	A	32
	aM (IEC)	A	20
Making capacity (RMS value)		A	180
Breaking capacity at voltage			
	440V	A	144
	500V	A	120
	690V	A	94
Resistance per pole (average value)		mΩ	2.5
Power dissipation per pole (average value)			
	Ith	W	2.6
	AC-3	W	0.8
Tightening torque for terminals			
	min	Nm	1.5
	max	Nm	1.8
	min	Ibin	1.1
	max	Ibin	1.5
Tightening torque for coil terminal			
	min	Nm	0.8
	max	Nm	1
	min	Ibin	0.8

	max	I _{bin}	0.74
Max number of wires simultaneously connectable		Nr.	2
Conductor section			
AWG/Kcmil	max		10
Flexible w/o lug conductor section	min	mm ²	1
	max	mm ²	6
Flexible c/w lug conductor section	min	mm ²	1
	max	mm ²	4
Flexible with insulated spade lug conductor section	min	mm ²	1
	max	mm ²	4
Power terminal protection according to IEC/EN 60529			IP20 when properly wired
Mechanical features			
Operating position	normal allowable		Vertical plan ±30°
Fixing			Screw / DIN rail 35mm
Weight		g	360
Auxiliary contact characteristics			
Thermal current I _{th}		A	10
IEC/EN 60947-5-1 designation			A600 - P600
Operating current AC15	230V	A	3
	400V	A	1.9
	500V	A	1.4
Operating current DC12	110V	A	5.7
Operating current DC13	24V	A	5.7
	48V	A	2.9
	60V	A	2.3
	110V	A	1.25
	125V	A	1.1
	220V	A	0.55
	600V	A	0.2
Operations			
Mechanical life		cycles	20000000
Electrical life		cycles	1600000
Safety related data			
Performance level B10d according to EN/ISO 13489-1	rated load	cycles	1600000
	mechanical load	cycles	20000000
Mirror contacts according to IEC/EN 60947-4-1			Yes
EMC compatibility			yes
AC coil operating			
Rated AC voltage at 50/60Hz		V	42
AC operating voltage			of 50/60Hz coil powered at 50Hz

pick-up		min	%Us	80
		max	%Us	110
drop-out		min	%Us	20
		max	%Us	55
of 50/60Hz coil powered at 60Hz				
pick-up		min	%Us	85
		max	%Us	110
drop-out		min	%Us	20
		max	%Us	55
AC average coil consumption at 20°C				
of 50/60Hz coil powered at 50Hz				
		in-rush	VA	75
		holding	VA	9
of 50/60Hz coil powered at 60Hz				
		in-rush	VA	70
		holding	VA	6.5
of 60Hz coil powered at 60Hz				
		in-rush	VA	75
		holding	VA	9
Dissipation at holding ≤20°C 50Hz			W	2.5
Max cycles frequency				
Mechanical operation			cycles/h	3600
Operating times				
Average time for Us control				
in AC				
Closing NO				
		min	ms	8
		max	ms	24
Opening NO				
		min	ms	10
		max	ms	20
Closing NC				
		min	ms	14
		max	ms	28
Opening NC				
		min	ms	7
		max	ms	18
UL technical data				
Rated operational voltage AC (UL)			V	600
Full-load current (FLA) for three-phase AC motor				
		at 480V	A	14
		at 600V	A	17
Yielded mechanical performance				
for single-phase AC motor				
		110/120V	HP	1
		230V	HP	3
for three-phase AC motor				
		200/208V	HP	5
		220/230V	HP	5
		460/480V	HP	10

		575/600V	HP	15
General USE				
Contactor		AC current	A	32
Auxiliary contacts		AC voltage	V	600
		AC current	A	10
		DC voltage	V	250
		DC current	A	1
Short-circuit protection fuse, 600V				
High fault		Short circuit current	kA	100
		Fuse rating	A	60
		Fuse class		J
Standard fault		Short circuit current	kA	5
		Fuse rating	A	80
Contact rating of auxiliary contacts according to UL				A600 - P600
Ambient conditions				
Temperature				
Operating temperature		min	°C	-50
		max	°C	70
Storage temperature		min	°C	-60
		max	°C	80
Max altitude			m	3000
Resistance & Protection				
Pollution degree				3
Certifications and compliance				
Compliance				
CSA C22.2 n° 60947-1				
CSA C22.2 n° 60947-4-1				
IEC/EN/BS 60947-1				
IEC/EN/BS 60947-4-1				
UL 60947-1				
UL 60947-4-1				