

LA Laser Alu material data sheet

Product

LA Laser Alu is made of anodised aluminum, which is suitable for laser engraving.
The material thickness is 1.0 mm.

The surface is either silver or black anodized.

Material specifications

Alloy: Al Mn Mg 0.5 according to EN 573-3
Condition: hardness H24 and EN 485-2
Tensile strength RM: 145 - 185 MPa
Yield strength Rp 0.2: ≥ 110 MPa
Elongation at break A50: $\geq 4\%$
(all values measured transverse to the rolling direction)

Thickness: 1.0 mm \pm 0.05 mm
Colour: metallic
Layer thicknesses: Anodic layer 5 - 25 μ m
Laser capability: Surface suitable for laser engraving up
Temperature resistance: to 200° C

RoHs: RoH compliant material

Material resistance:	Drilling emulsion Alusol 41B FHO 12%	very good
	Slideway oil BD68	very good
	Slideway oil Divinol T6 EP ISO 68	very good
	Hydraulic oil HLP46	very good
	Transmission oil GEM 1-150N	very good
	Antifreeze Glysantin G48, S1, SF+	very good
	Hydraulic oil Renolin ZAF 46 DT	very good
	Drilling emulsion Jokisch 10%	very good

Wipe resistance:	Benzine	greater than 100,000 cycles
	Dilution	greater than 10,000 cycles
	Grease with graphite	greater than 100,000 cycles
	Lubricating oil	greater than 100,000 cycles
	Artificial perspiration	greater than 100,000 cycles
	Hydraulic oil	greater than 100,000 cycles
	Drilling emulsion	greater than 10,000 cycles
	Acetone	greater than 100,000 cycles
	Water	greater than 10,000 cycles
	Spirit	

UV resistance

Laser labelled with mp-LM1 Arizona test (4600 MJ/year)	non-fade
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